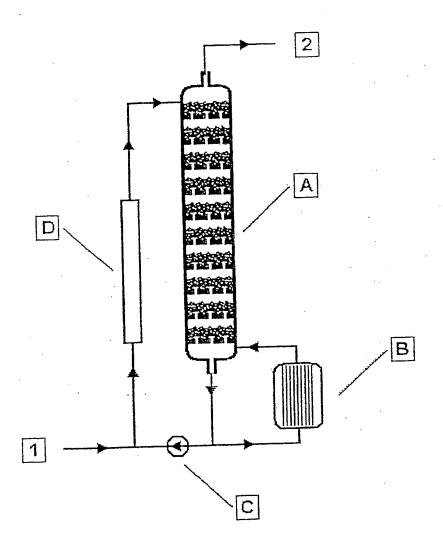
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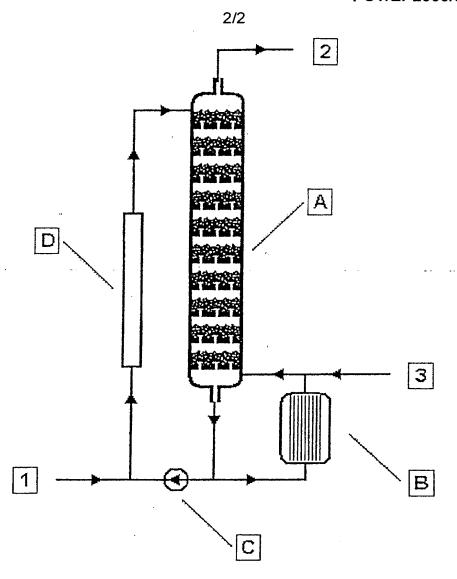
Key:

- 10 A: Reaction column
 - B: Circulation evaporator
 - C: Pump
 - D: Tubular reactor

- 1: Formaldehyde solution
- 2: Synthesis vapor

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Key:

- A: Reaction column
- 10 **B**: Circulation evaporator
 - C: Pump
 - D: Tubular reactor

- 1: Formaldehyde solution
- 2: Synthesis vapor
- 3: Formaldehyde/water vapor mixture